



OPPBOGA



OPPBOGA

Opponent®

GENERAL

Oppboga Opponent is a twin sided, fully coated recycled screen printing board, which offers perfect flatness also after printing.

APPLICATIONS

Oppboga Opponent offers good printability and is ideally suited for displays, show cards and packaging.

Substance gsm	Thickness µm	Bending stiffness Resonance mNm	
		MD	CD
370	400	30	16
470	525	73	38
580	720	180	85
770	1000	425	167
910	1250	719	288
1020	1500	987	462
1250	1750	∞	∞
1380	2000	∞	∞
1570	2250	∞	∞

∞ Values can not be measured

Property	Target	Tolerance
Substance, gsm ISO 536	As specified	±10%
Thickness, µm ISO 534	As specified	±10%
Bending stiffness ISO 5629	As specified	-20%
Scott Bond, J/m ² TAPPI 569	120	Min. 100
Moisture % ISO 287	Depending on substance	
Cobb 60, gsm ISO 535	30	Max. 60
Brightness, Din 53 145 T.2 / ISO 2470	82	±1

All properties according to Oppboga Mills measurements.

Test climate 23⁰ C/50% (According to ISO 187)

Tolerances based upon 95% confidence limits, apply pallet average.

Date: 2008-02-26

Bernt Johansson
R & D & Quality Manager