



OPPBOGA



GENERAL

Oppboga Brown is a twin sided, brown board with a centre layer of recycled board.

APPLICATIONS

Oppboga Brown can be used for binders, packaging, registers, and furniture.

Substance gsm	Thickness μm	Bending stiffness Resonance mNm	
		MD	CD
620	950	250	140
820	1250	500	245
1000	1500	∞	∞
1340	2000	∞	∞

∞ Values can not be measured

Property	Target	Tolerance
Substance, gsm ISO 536	As specified	$\pm 10\%$
Thickness, μm ISO 534	As specified	$\pm 10\%$
Scott Bond, J/m^2 TAPPI 569	120	Min. 100
Bending stiffness ISO 5629	As specified	- 20%

All properties according to Oppboga Mills measurements.

Test climate $23^{\circ}\text{C}/50\%$ (According to ISO 187)

Tolerances based upon 95% confidence limits, apply pallet average.

Date: 2008-02-26

Bernt Johansson
R & D & Quality Manager