



OPPBOGA



GENERAL

Oppboga TP Special is a natural white wood pulp board with a surface layer of bleached, chemical pulp. The board is glazed one side up to 375 gsm and glazed both sides from 620 gsm and up. Oppboga TP Special is natural sized meaning that it is produced at neutral pH.

APPLICATIONS

Oppboga TP Special is recommended for pad backing, supports, mounting, sign stands, picture backing, jig saw puzzles, covers, packaging.

| Substance gsm | Thickness μm | Bending stiffness Resonance mNm | |
|------------------|----------------------------|------------------------------------|----|
| | | MD | CD |
| 300 | 550 | ☒ | ☒ |
| 375 | 750 | ☒ | ☒ |
| 620 | 1100 | ☒ | ☒ |
| 690 | 1300 | ☒ | ☒ |
| 780 | 1500 | ☒ | ☒ |
| 1000 | 2000 | ☒ | ☒ |
| 1050 | 2100 | ☒ | ☒ |
| 1160 | 2250 | ☒ | ☒ |
| 1250 | 2500 | ☒ | ☒ |
| 1500 | 3000 | ☒ | ☒ |
| 1660 | 3300 | ☒ | ☒ |
| 1750 | 3500 | ☒ | ☒ |

☒ Values can not be measured

| Property | Target | Tolerance |
|--------------------------------------|--------------|------------|
| Substance, gsm ISO 536 | As specified | $\pm 10\%$ |
| Thickness, μm ISO 534 | As specified | $\pm 10\%$ |
| pH | 7 | |
| Scott Bond, J/m^2 TAPPI 569 | 120 | Min. 100 |

All properties according to Oppboga Mills measurements.

Test climate 23°C/50% RH (According to ISO 187).

Tolerances - based upon 95% confidence limits, apply pallet average.

Remarks: 300, 375 gsm are not pasted

Date: 2008-04-08

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